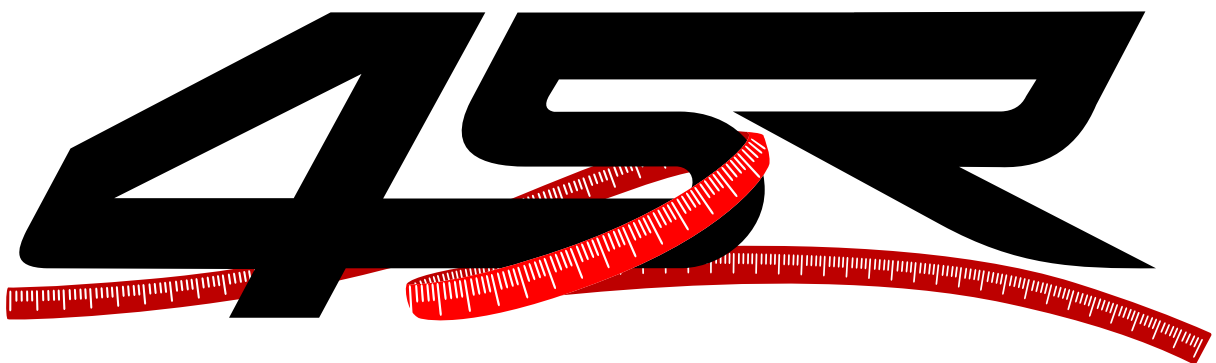


# CUSTOM PRODUCTION MEASUREMENTS



NAME: \_\_\_\_\_

E-MAIL: \_\_\_\_\_

PHONE: \_\_\_\_\_

DATE: \_\_\_\_\_

**i** MEASUREMENTS WILL AUTOMATICALLY BE  
TRANSFERRED TO A TABLE ON THE LAST PAGE  
OF THIS DOCUMENT.

**PLEASE PRINT THE LAST PAGE AND SCAN  
OR EXPORT TO PDF, AND EMAIL IT TO:**



**individual@4SR.com**

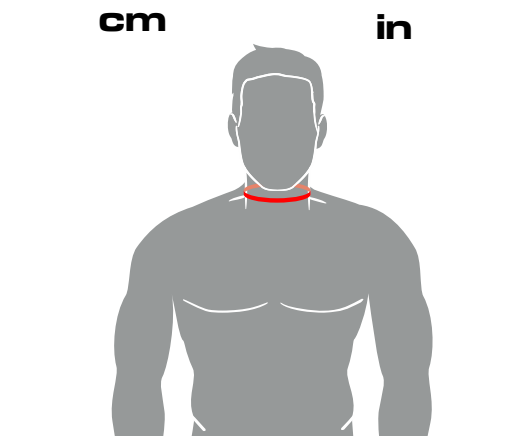
**www.4SR.com**

**Pay close attention to take the correct measurements.** We recommend to ask another person for assistance while taking the measures. Accurate measurements are important to ensure best fit of the leathers and you overall satisfaction.

## 1. NECK CIRCUMFERENCE

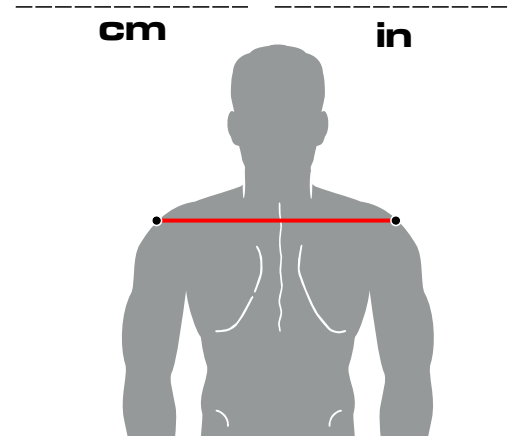
Fill in the measurements in centimetres or inches.

**i** Measure the circumference of the neck **at its widest point.**



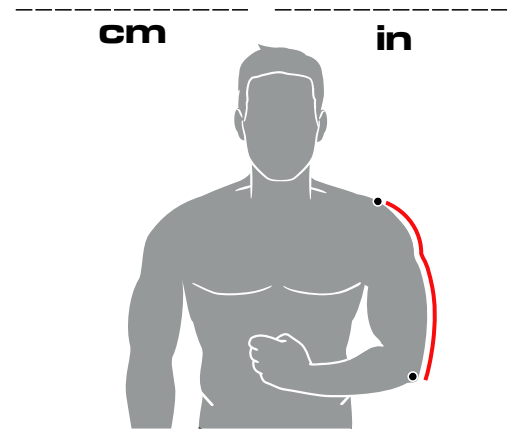
## 2. SHOULDER WIDTH

**i** Measure the distance **between the shoulder joints.**



## 3. ARM LENGTH

**i** Measure the distance **between the shoulder joint and the elbow.**



## 4. FOREARM LENGTH

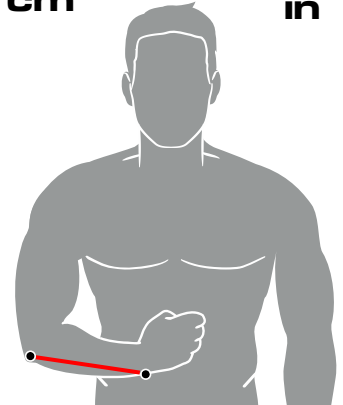


Measure the distance **between the shoulder joint and the elbow.**



Fill in the measurements in centimetres or inches.

cm in



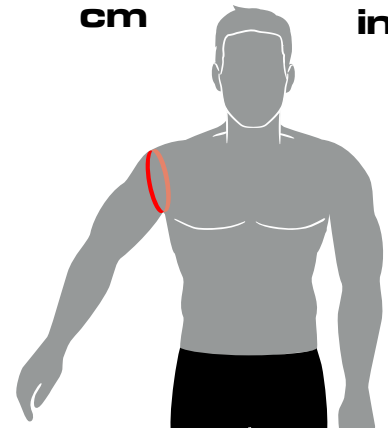
## 5. ARMHOLE



Measure around the base of the arm and shoulder



cm in



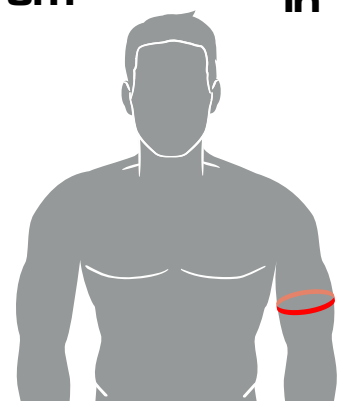
## 6. ARM CIRCUMFERENCE



Measure the circumference of the biceps **at its widest point.**



cm in



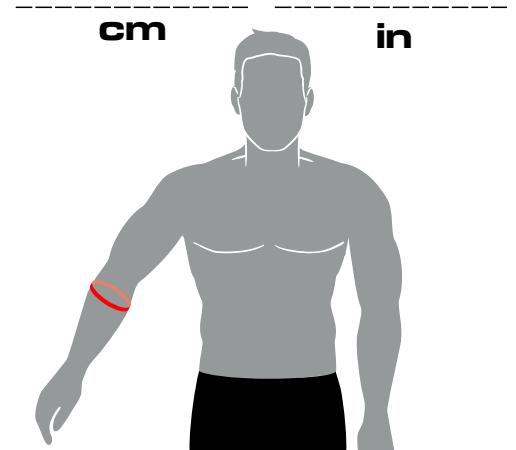
## 7. FOREARM CIRCUMFERENCE



Measure the circumference of the forearm **at its widest point.**



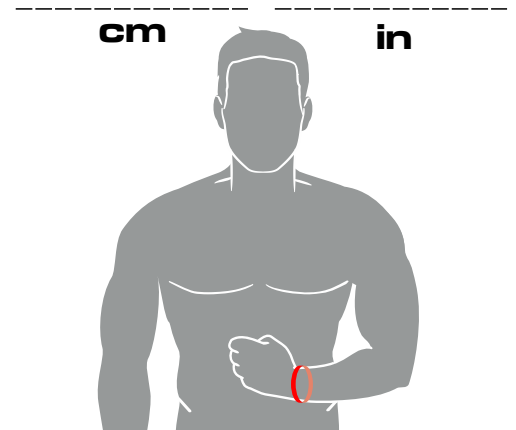
Fill in the measurements in centimetres or inches.



## 8. WRIST CIRCUMFERENCE



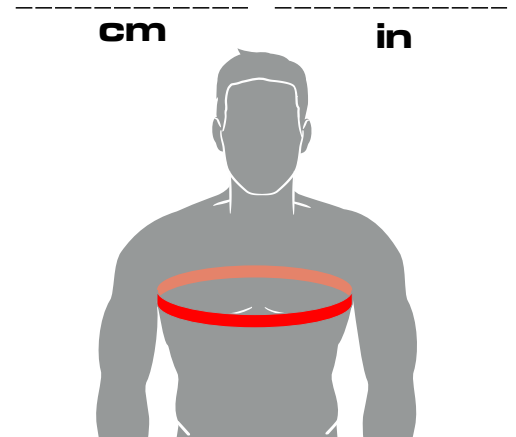
Measure the circumference of the wrist.



## 9. CHEST CIRCUMFERENCE



Measure the circumference of the chest **at its widest point.**



**Note:** If your chest circumference is **greater than 130 cm**, you need to choose a one-piece suit.

## 10. WAIST CIRCUMFERENCE



Measure the circumference of the waist **at its narrowest point.**



**Note:** If your waist circumference is **greater than 115 cm**, you need to choose a one-piece suit.

## 11. HIPS



Measure the circumference of the hips **at their widest point.**



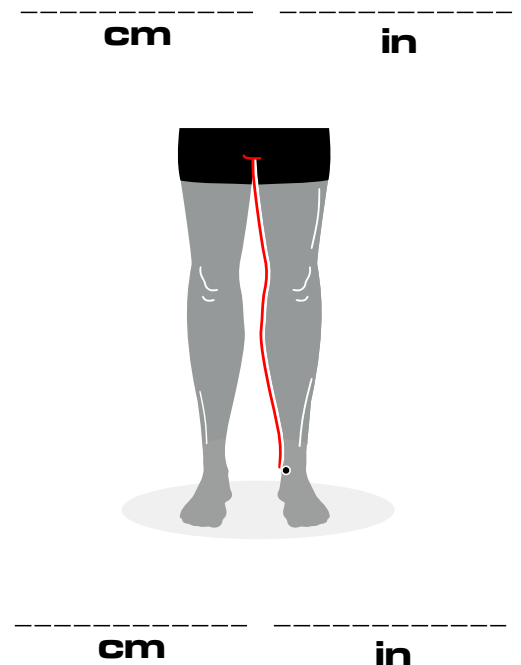
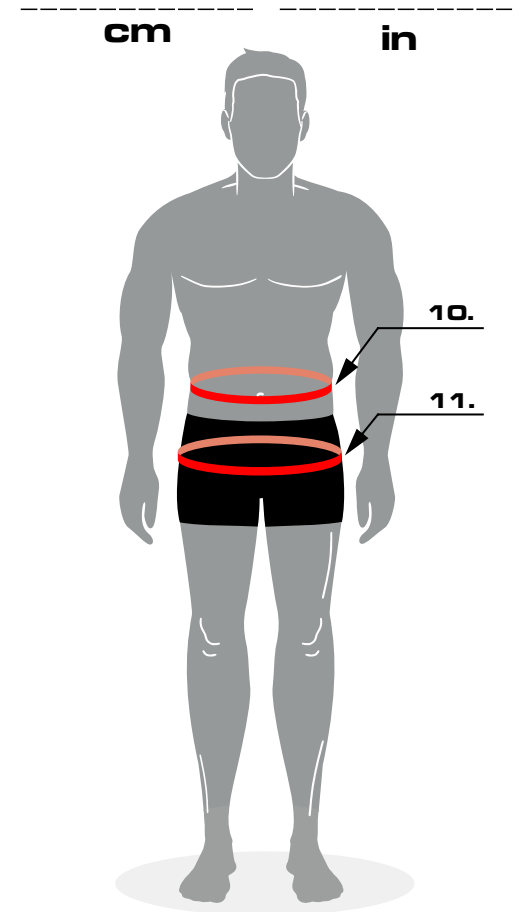
## 12. LEG LENGTH



Measure the distance **from the crotch to the ankle.**



Fill in the measurements in centimetres or inches.



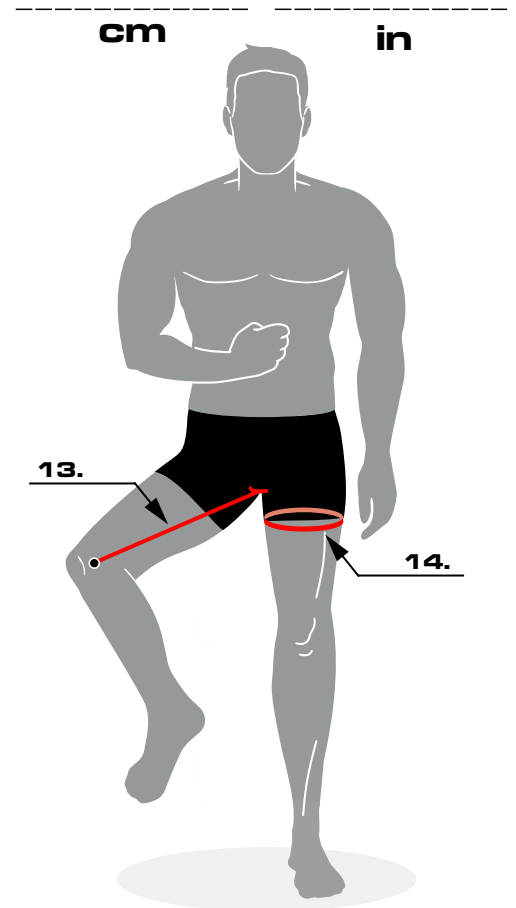
## 13. THIGH LENGTH



Measure the distance from the crotch to the center of the knee.



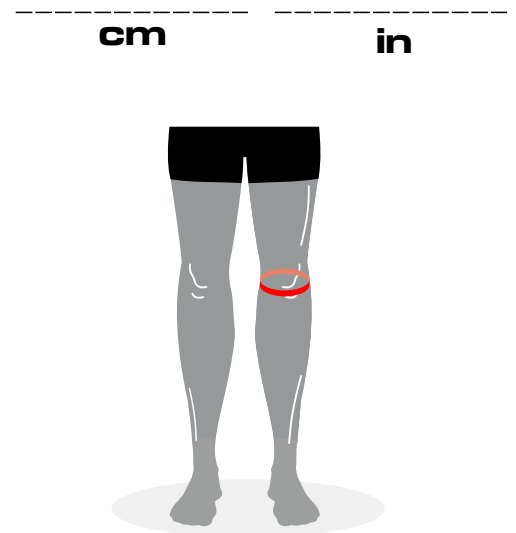
Fill in the measurements in centimetres or inches.



## 14. THIGH CIRCUMFERENCE



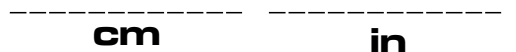
Measure the circumference of the thigh at its widest point.



## 15. KNEE CIRCUMFERENCE



Measure the circumference of the knee at its widest point.

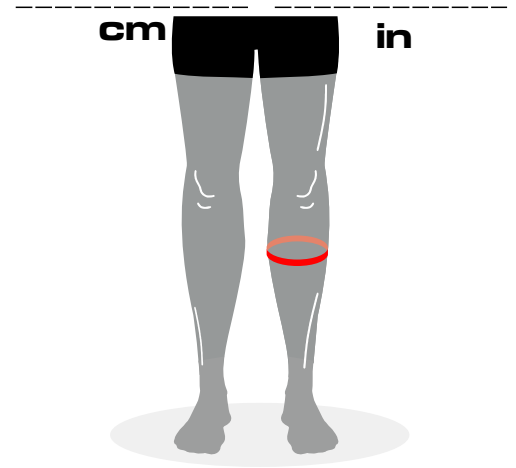


## 16. CALF CIRCUMFERENCE

**i** Measure the circumference of the calf at its widest point.

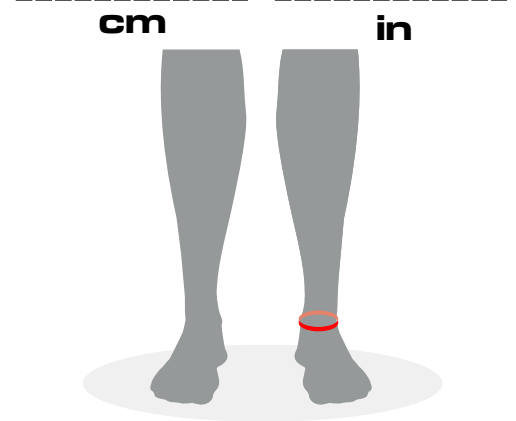


Fill in the measurements in centimetres or inches.



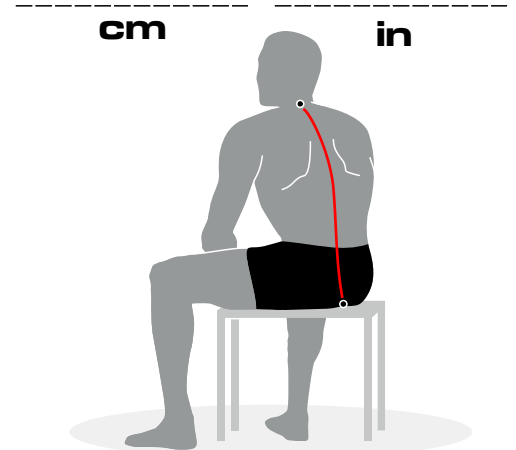
## 17. ANKLE CIRCUMFERENCE

**i** Measure the circumference **just above the ankle**.



## 18. BACK LENGTH

**i** Sit on a hard chair. Measure the distance **from the bottom edge of the neck to the seat of the chair**.



Fill in the measurements in centimetres or inches.

## 19. BODY HEIGHT



Stand straight and measure from the floor to the top of the head.

----- cm

----- in

## 20. WEIGHT

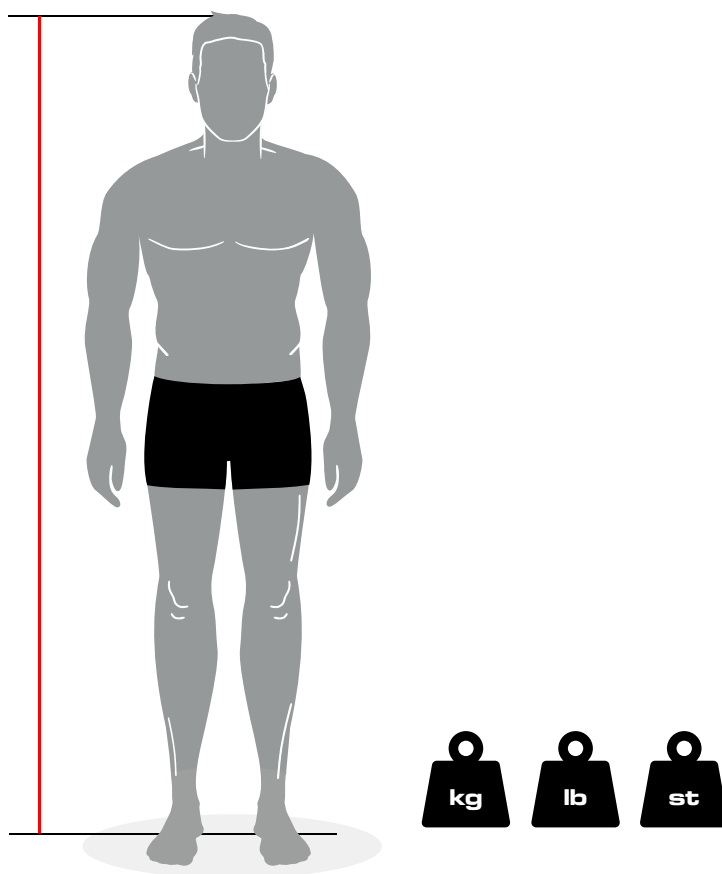


In kilograms or pounds or stones.

----- kg

----- lb

----- st



## 21. TIGHT (SPORTY) / LOOSE (TRAVEL)



Decide whether you prefer a tighter or looser fit of your new suit. See information on the following page.

**TIGHT    LOOSE**





## THE FORM MUST INCLUDE

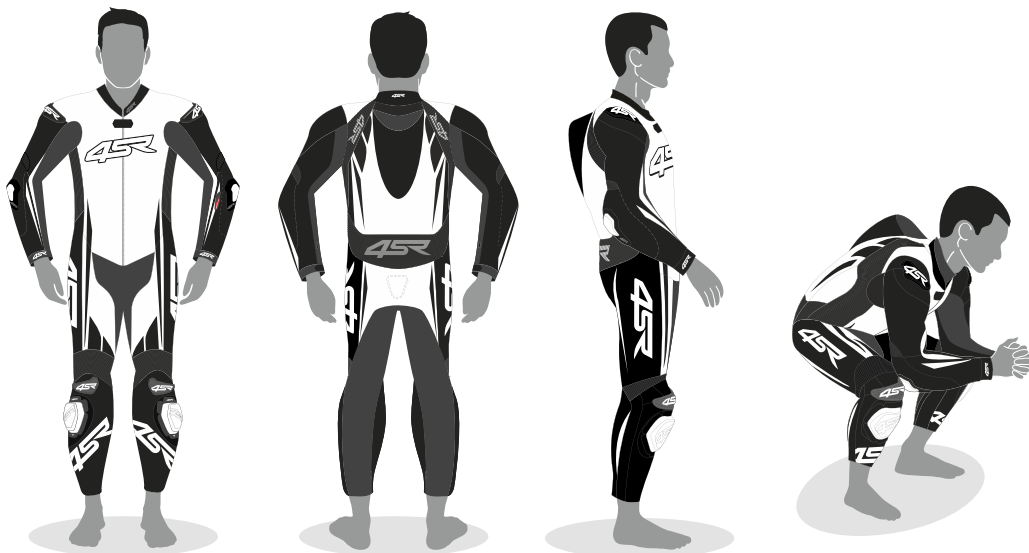
1.

**ALL MEASUREMENTS NOTED DOWN**

2.

**4x PHOTO OF THE CUSTOMER IN A STANDARD SIZE SUIT, IN POSITIONS ILLUSTRATED BELOW.**

Note: If the customer does not own a suit yet, it is possible to send photos wearing functional/base layer clothing.



**SEND PHOTOS VIA EMAIL ALONG WITH THE LAST FILLED PAGE**

3.

**CUSTOMER'S REQUEST FOR TIGHT OR LOOSE FIT**  
(TIGHT/SPORTS x LOOSE/TRAVEL)

4.

**REQUESTS FOR PERSONALIZED LETTERING AND LOGOS:**

By sending this form the customer declares that he/she has the permission from the copyright owner to use it.



**SIZE OF THE 4SR SUIT TRIED ON**

Please fill in the standard size of the 4SR suit that the customer tried on during the measurement.

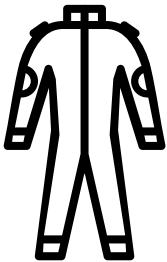
## GENERAL INFORMATION ABOUT CUSTOM PRODUCTION:



Individually produced custom racing suits are based on the cut of professional racing suits by 4SR. Custom suits are adapted to the customer's individual physical characteristics and their design preferences (colours, logos, motifs). 4SR suits have specific cut that cannot be changed (e.g., pre-closed sleeves, integrated protector system, etc.). However, the suit could be adjusted according to the customer's unique body structure, as is common with suits for professional riders (e.g., sleeve and pant length, width of chest, arms, legs, etc.).

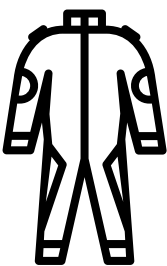
**It's important to understand that this is customization of an existing product, rather than creation of a new one. The appropriate choice of a suit depends on the customer's intended riding style, whether it's for sports or travel. Considering the riding style is crucial to ensure the rider's comfort.**

## CHOOSING THE RIGHT CUT OF THE CUSTOM LEATHERS:



### TIGHT (SPORTY)

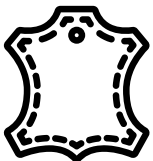
The fit is tailored for sports riding, which requires the rider to be in a racing position on the motorcycle. For example, the length of the front zipper, placement of flexible panels, shape and length of sleeves and legs are adjusted for the racing position and movement on the motorcycle. This means that the freedom of movement offered by this fit in an upright position is limited. The suit may feel very tight to the rider when standing.



### LOOSE (TRAVEL)

The fit is tailored for sport-touring and longer rides, where the rider sits more upright on the motorcycle. It is a compromise between comfort and sports fit. As a result, the suit is more comfortable when standing than a suit in a racing fit.

## MATERIAL



When making motorcycle leather suits, properties of all materials used (leather, kevlar stretch, protectors, etc.) need to be taken into account. 4SR INDIVIDUAL products have their original fit characteristics, and only their design and dimensions are customized to fit the customer's body. However, this does not mean that the product will not have some wrinkles in certain areas (e.g., buttocks, behind the knees, around the waist, chest, or shoulder blades). Wrinkles may appear in some positions, especially at suits ready for an airbag system. **Folds in certain areas are common because the leathers were designed and manufactured to ensure maximum movement during motorcycle riding.** Therefore, wrinkles should not be considered as measurement or production errors.



PLEASE PRINT OR EXPORT THE LAST PAGE AND SEND IT VIA EMAIL:



individual@4SR.com



DON'T FORGET TO ATTACH YOUR PHOTOS! (SEE PREVIOUS PAGE)

NAME: ..... E-MAIL: ..... DATE: .....

- 1 **NECK CIRCUMFERENCE**  
Measure the circumference of the neck at its widest point
- 2 **SHOULDER WIDTH**  
Measure the distance between the shoulder joints
- 3 **ARM LENGTH**  
Measure the distance between the shoulder joint and the elbow
- 4 **FOREARM LENGTH**  
Measure the distance between the elbow and the forearm
- 5 **ARMHOLE**  
Measure around the base of the arm and shoulder
- 6 **ARM CIRCUMFERENCE**  
Measure the circumference of the biceps at its widest point
- 7 **FOREARM CIRCUMFERENCE**  
Measure the circumference of the forearm at its widest point
- 8 **WRIST CIRCUMFERENCE**  
Measure the circumference of the wrist
- 9 **CHEST CIRCUMFERENCE**  
Measure the circumference of the chest at its widest point
- 10 **WAIST CIRCUMFERENCE**  
Measure the circumference of the waist at its narrowest point
- 11 **HIPS**  
Measure the circumference of the hips at their widest point
- 12 **LEG LENGTH**  
Measure the distance from the crotch to the ankle
- 13 **THIGH LENGTH**  
Measure the distance from the crotch to the center of the knee
- 14 **THIGH CIRCUMFERENCE**  
Measure the circumference of the thigh at its widest point
- 15 **KNEE CIRCUMFERENCE**  
Measure the circumference of the knee at its widest point
- 16 **CALF CIRCUMFERENCE**  
Measure the circumference of the calf at its widest point
- 17 **ANKLE CIRCUMFERENCE**  
Measure the circumference just above the ankle
- 18 **BACK LENGTH**  
Sit on a hard chair. Measure the distance from the bottom edge of the neck to the seat of the chair.
- 19 **BODY HEIGHT**  
Stand straight and measure from the floor to the top of the head
- 20 **WEIGHT**  
In kilograms or pounds or stones
- 21 **TIGHT (SPORTY) / LOOSE (TRAVEL)**  
Decide whether you prefer a tighter or looser fit of your new suit. See information on the following page.
- **SIZE OF THE 4SR SUIT TRIED ON**  
Please fill in the standard size of the 4SR suit that the customer tried on during the measurement.

⚠ For a two-piece suit the total measurement should not exceed 130 cm

⚠ For a two-piece suit the total measurement should not exceed 115 cm

1 ..... cm ..... in

2 ..... cm ..... in

3 ..... cm ..... in

4 ..... cm ..... in

5 ..... cm ..... in

6 ..... cm ..... in

7 ..... cm ..... in

8 ..... cm ..... in

9 ..... cm ..... in

10 ..... cm ..... in

11 ..... cm ..... in

12 ..... cm ..... in

13 ..... cm ..... in

14 ..... cm ..... in

15 ..... cm ..... in

16 ..... cm ..... in

17 ..... cm ..... in

18 ..... cm ..... in

19 ..... cm ..... in

20 ..... kg ..... lb / st

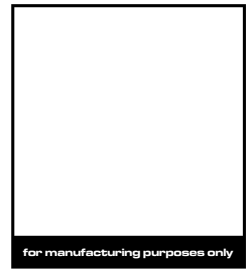
21

TIGHT LOOSE

•

NOTES:  
.....  
.....  
.....  
.....

4SR individual is a service for customers who want to have a unique product that matches their physical proportions, riding style and design preferences. There are many ways to customize the suit. It is in your hands now.



for manufacturing purposes only